

Epifanes Fiberglassfiller white

A fast drying repair filler for use on fibreglass above the waterline. Also suited as a filler of small areas in one- and two-component paint systems above the waterline on steel and aluminium. High filling property, shrink-free and easy to sand. Provides excellent adhesion on well cleaned and degreased fibreglass. May be applied in thick layers.

Type Chemically drying
 Base Unsaturated polyester resin dissolved in monostyrene
 Colour Both filler and hardener white
 Density 2.0 kg/dm³
 Solids content 100 vol. %
 Mixing ratio

| | In volume | In weight |
|----------------|-----------|-----------|
| Base component | n.a. | 100 |
| Cure component | n.a. | 1-2 |

Induction time No induction time

Pot life mixed product 5-7 minutes at 20°C.

Packaging 500 grs. (incl. 20 grs. hardener)
1500 grs. (incl. 50grs. hardener)

Drying times at 20°C. / 65% RAH

| | |
|---------------|---|
| Sandable | In order to avoid the intake of humidity by the filler and spots caused by the absorption into the filler |
| 30-60 minutes | After drying, sand and immediately apply one coat, thinned 15-20% to fill the pores of the filler |

Application Filling knife. Prepare small portions of filler. Mixing ratio may be compared to as 1 spoonfull of filler + 1 coffee bean

Sanding Dry abrasive paper, nbr. 280

Application Exclusively above the waterline.
(areas below the waterline may be filled with Epifanes Epoxy Filler 1250 or 1300 or Epifanes Epoxy Finishing Filler.)

Overcoatability All types of one-and two-component paints.

Substrate conditions Temperature of filler, object and work area during application and drying should be between 10°C and 30°C. Relative air humidity should not exceed 80%. Temperature of object during application and drying should be at least 3°C above dew point.

Substrate conditions Fibreglass substrates must be at least 14 days old and free of chemicals. All substrates must be dry, free of wax, grease or other contamination. Degrease with Epifanes Fibreglass Prep Cleaner to remove all wax, grease, etc. in order to obtain a good adhesion to the rough side of bare fibreglass, it is absolutely necessary to first remove the waxy layer with Scotch- Brite