

# Epifanes Rubbed Effect Varnish

Hard one-component interior varnish with beautiful satin sheen and good scratch resistance. Suitable for all interior woodwork. Impervious to alcohol and most onboard chemicals.

Type	Air drying
Base	Urethane / Alkyd resin
Colour	Amber clear
Gloss	Rich satin sheen
Density	0.95 kg/dm <sup>3</sup>
Viscosity	100 seconds Din Cup 4 mm.
Solids content	40 ± 2 vol.%

Drying times at 20°C. / 65% RAH	Dustdry	Sandable	Recoatable
	1 hour	12 hours	12 hours

Application details		Airspray	Brush
	Vol.% thinner	10 - 15	0 - 5
	Nozzle	1.2 - 1.5 mm	
	Pressure ( Bar )	2 - 3	
	Viscosity Din Cup 4 mm	20 - 25 sec.	

Thinner	
- spray application	Epifanes Spraythinner for Paint & Varnish
- brush application	Epifanes Brushthinner for Paint & Varnish

Theoretical coverage	13 m <sup>2</sup> per litre @ 30 µm dryfilmthickness
Practicle coverage	Dependant on application methode, kind and condition of substrate, loss of material due to shape of object, circumstances during application, etc.

Recommended wft per coat	70 µm (=30 µm dryfilmthickness)
Application	Do not apply wet-on-wet and do apply too high a wetfilmthickness in order to avoid the formation of curtains and drying problems.

Recommended system	Due to the higher filling capacity, fill bare wood to a smooth surface by applying 3 or more build-up coats Epifanes Clear Gloss Varnish.
- bare wood, brush application -	

Coats	Product	% Thinner	Drying	Abrasive paper:
1	Epifanes Clear Gloss Varnish	50	24 hours	n.a.
1	Epifanes Clear Gloss Varnish	25	24 hours	dry abrasive paper 220
1	Epifanes Clear Gloss Varnish	15	24 hours	dry abrasive paper 220
2	Epifanes Rubbed Effect Varnish	0-5	12 hours	wetordry abrasive paper 400

Recommended use	Interior woodwork , i.e cabin interiors, cabin soles, doors, trims, etc. Exterior woodwork: as a final estetic coat on a full system of Epifanes Clear Gloss Varnish.
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Substrate conditions	
- Bare wood	Dry , degreased and sanded; several build-up coats Epifanes Clear Gloss Varnish.
- Existing systems	Intact, well cleaned, degreased and sanded varnish systems

Application conditions	Temperature of varnish, object and work area during application and drying should not be lower that 8°C. Relative air humidity should not exceed 85%
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Application guide Lines	Well stir before use. Avoid varnishing in direct sunlight or too much wind. A rapid loss of solvens will occure under these conditions and decrease the flowing ability. Only use clean and dry brushes of good quality
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