

## Werdol Red lead Primer

### Tradional one-component anti-corrosive primer

<b>Type</b>	Air drying	
<b>Base</b>	Modified Alkyd resin, linseed oil lead oxide	
<b>Properties</b>	Traditional one-component primer with excellent anti-corrosive properties.	
<b>Field of application</b>	Use as a baseprimer on SA 2½ blasted or ST 2 hand-or machine derusted steel in one-component paint systems, above the waterline. Protective primer for end grained wood and wood exposed to moisture, such as bilges, bottomsides of tresholds and windowframes.	
<b>Colours</b>	Orange	
<b>Gloss</b>	semi gloss	
<b>Density</b>	1,92 kg/dm³	
<b>Viscosity</b>	40 sec. DIN-Cup 6 mm	
<b>Solids contents</b>	83,7 +/- 2 vol. %	
<b>VOC - level</b>	295 grams/liter	
<b>Packing</b>	500ml. - 2000ml.	
<b>Shelf life</b>	In closed original container stored in a dark location between 5 - 25°C approx. 3 years.	
<b>Conditions during application and drying</b>	Temperature	minimal 10°C. - maximum 28°C.
	Relative air humidity	minimal 50% - maximum 75%
<b>Thinner for brush applications</b>	Epifanes Brushthinner for Paint & Varnish	
<b>Spray application</b>	Spray application is not advised	
<b>Application tools</b>	Moltpren foam roller, soft, longhaired brush.	
<b>Recommended filmthickness / coat</b>	80 µm wet = 45 µm dry Do not apply higher wet film.	
	Recommended total film thickness 120 µm dry. (= 3 coats). Apply first coat on bare steel 20-25% using a stiff brush. This will provide a better bonding in the steel surface	
<b>Application recommendations</b>	Stir well prior to use and during application. Do not overbrush. Do not apply wet-in-wet. Avoid excessive wet films to avoid the formation of curtains and through drying problems. Avoid painting in direct sunlight or too much wind. A rapid loss of solvents will occur under these conditions and degrease the flowing ability. The application and drying should occur in well ventilated areas. Always secure sufficient air circulation for supply of fresh air and disposal of solvent fumes and in order to avoid drying problems.	
<b>Theoretical coverage</b>	10-12m² per liter @ 45µm dry filmthickness	
<b>Practicle coverage</b>	Dependent on condition of substrate, loss of material due to factors such as application technique, shape of object, circumstances during application.	
<b>Substrate conditions</b>	Temperature of paint, object and work area during application and dryingshould not be lower than 10°C. Relative air humidity should not exceed 85%.	

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### Intercoat sanding

For necessary intercoat adhesion, sand with P180-220 dry abasive paper. .

**Drying times @ 20°C. / 65% RAH  
and 45 µm dry filmthickness**

Dustdry	Sandable by hand	Recoatable
2 hours	4 hours	12 hours

### Substrate condition

Dry, free of contamination and rust , well degreased and sanded with P 60 dry. Apply first coat on bare steel 25% thinned immediately after surface preparation.

### Recoatability

Epifanes Yacht Enamel - Epifanes Mono-urethane Yacht Paint  
Epifanes Bilge Paint - Epifanes Nautiforte Yacht Paint  
Epifanes One-part primers - Epifanes Multiforte

### Recoatability limitations

Do not topcoat with epoxy filler / epoxy based primers and/or coatings

### Suitable filler

Epifanes Combi Filler (max. 1 mm per coat)

### Safety

The user of this product should obey all all national laws and legislation concerning health, safety and environmental hazard. For more information on health and safety, refer to the Material Safety Data Sheet of this product. DANGER: contains: Trilead Tetraoxide. Do not breathe vapours/spray. Do not eat, drink or smoke when using this product. When sanding, take all precautions to avoid the intake of dust

**For professional use only !**

Although the facts and suggestions in this product information sheet are based on our own research and field experiences and are believed reliable, we cannot simply be held responsible for performance or results obtained through the use of this product. Ineffectiveness or other unintended consequences may result, because of such factors as weather, conditions, presence or other materials or the manner of preparation, use or application all of which are beyond W. Heeren & Zoon's control. All such risks are assumed by user.

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July 2018