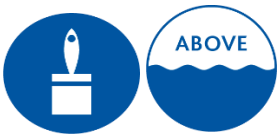
Epifanes Easy-Flow

Multi purpose additive for one-component paints and primers





PRODUCT DESCRIPTION

A multi-purpose additive or stand alone coating based on a selection of natural oils.

Fields of use:

Rust prevention on steel:
Before applying Easy-Flow first remove all loose rust. Prevents rust and has the ability to penetrate existing thin layers of rust impregnating the steel surface. After 12-24 hours drying time, the surface can be recoated with the first coat of a classic rust preventing system like Werdol Metalprimer, to which 5-10% Epifanes Easy-Flow is added.

Wood Sealer:
Epifanes Easy-Flow can be applied full strength onto bare wood as an impregnating wood sealer. In addition, Epifanes Easy-Flow can be added to a wood primer, such as Werdol Woodprimer, up to 25% as a substitute for brush thinner. This will provide better protection to the wood, will improve adhesion and produces an excellent base for the subsequent primer or paint system. Prior to wood application, ensure that the wood is dry, sanded and free of contamination.

As paint additive as flow enhancer / Enriching agent:
Epifanes Easy-Flow can be added to all conventional single part and half-synthetic paints and varnishes to improve the flowing characteristics in any conditions less than ideal. Ideally suited for paint or varnish application in cold or extra hot conditions. Recommended percentage is between 5%-10% in volume. This addition will extend the wet edge time, reducing the possibility of laps or brush marks.

PRODUCT INFORMATION

Type	Air drying
Base	Linseed oil and alkyd resin
Gloss	N.a.
Density @ 20°C.	860gr. / dm^3
Viscosity @ 20°C.	15 seconds IS0-cup 4 mm
Solids contents	60 vol. %
VOS-level	344 gram/liter
Packing	500ml. - 1000ml. – 4000ml.
Shelf life	In closed original container if stored in a location with temperatures between 5 - 30°C 3 years
Limitation of use	Do not use in combination with two-component products or in combination with Epifanes Mono-urethane Yacht paint and/or Epifanes Multi Marine Primer
Thinner brush	Do Not thin
Tools	Flat brush or lint free cloth.
Important	5 - 8 m^2 per ltr. depending on the application technique and the type of wood (roughness, surface and suction power of the wood)

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EPIFANES® Yacht Coatings

Important	Epifanes Easy-Flow dries initially with a surface tack. This means that the layer is slightly tacky. This creates a very good adhesion for subsequent paint or primer coats. Unlike other known similar additives Epifanes Easy-Flow shows no tendency to yellowing and is therefore the ideal additive for use in white and bright coloured paints.
Substrate condition	Apply this product only when the surface is dry. Remove all dirt or stains from the wood with a non-bleaching cleaner. Degrease once more with Epifanes Spraythinner for Paint & varnish or denaturated alcohol. When the colour of the wood is so damaged, it might help to apply 1 coat of Epifanes Teak-O-Clean & Bright to restore the original colour of the wood.
Health & Safety	Due to the scalding hazard of linseed oil saturated cloths should be placed in water or hang out to dry. Do not keep in a closed place.The user of this product should obey all national laws and legislation concerning health, safety and environmental hazard. For more information on health and safety, we refer to the Material Safety Data Sheet of this product.

Although the facts and suggestions in this product information sheet are based on our own research and field experiences and are believed reliable, we cannot simply be held responsible for performance or results obtained through the use of this product. Ineffectiveness or other unintended consequences may result, because of such factors as weather, conditions, presence or other materials or the manner of preparation, use or application all of which are beyond W. Heeren & Zoon's control. All such risks are assumed by user.

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